



## Jet Letterpress Series Photopolymer - Technical Data Sheet

Prepared for: **Boxcar Press; Syracuse, NY (Agent)** Date: June 20, 2014

Material: Jet Letterpress Series Photopolymer

Nomenclature: **LSL-94-CHFB**

Application: Rotary & Flatbed Letterpress Printing, Crash Printing

Features: Laser Engravable, High Resolution, Non Cracking, Bio-Degradable Photopolymer Layer

Available Sizes:

	(S)	19" x 25"	20 Sheets / Case
NEW Stock Size... A-1	(S)	23.4" x 33.1"	10 Sheets / Case
NEW Stock Size... A-2	(S)	16.5" x 23.4"	20 Sheets / Case
A-3	(C)	11.7" x 16.5"	20 Sheets / Case

**Terms:** Sizes Subject to Availability • Prices Quoted are Discounted & Based on Account Payables Status • Broken Cases Revert to List Price  
25% Restocking Fee • Returns Require RMA Number Issued by Jet USA • 5% Converting Fee • Prices Subject to Change

Specifications:

Thickness:	.037" / 0.94 mm
Face Relief:	.026" / 0.67 mm • PVA (Polyvinyl Alcohol)
Substrate:	.011" / 0.27 mm • Polyester Base
Durometer:	75° Shore D Hardness
Surface Texture / Color:	Non Matte / Clear

Processing:

Main Exposure:	1:00 - 3:00 Minutes @ 720 mj/cm (350 nm)
Shoulder Angle:	25 - 30°
Resolution (inches/inches):	150 @ 3%
Minimum Isolated Dot (um):	200
Maximum Isolated Dot (um):	40
21 Step Exposure Scale:	15-17
Washout:	< 5:00 Minute
Bath Temperature:	< 23° C / 72° F
Dry:	10:00 - 15:00 Minutes in Convection Dryer
Temperature:	65° C / 149° F
Post Exposure:	< 5:00 Minutes

**Effluent Data:** .0025 Square Meter of Jet Letterpress Series Plate in ONE LITER of water.

PH = 6.0	COD = 1941	BOD = 44 Biochemical Demand	
<u>Unit</u>	<u>MG / LITER</u>	<u>Unit</u>	<u>MG / LITER</u>
F - Fluoride	Less than 0.1	Cu - Copper	0.07
Hq - Mercury	Less than 0.0005	Zn - Zinc	0.04
Co - Cobalt	Less than 0.01	Mn - Manganese	Less than 0.01
Pb - Lead	Less than 0.05		

*Note: You may filter waste water before discharging into local sewer. Use a Sub-Micron mesh filter. Dry filtered waste and dispose in refuse. Consult Local Authorities for Regulations in your Area.*

