



Jet Letterpress Series Photopolymer - Material Technical Data Sheet

Prepared for: **Boxcar Letterpress; Syracuse, NY (Agent)** Date: **July 17, 2014**

Material: **Jet Letterpress Series Photopolymer**

Nomenclature: **LSL-94-FL**

Application: **Flatbed & Rotary Letterpress**

Features: **Laser Engravable, High Resolution, Non Cracking, Bio-Degradable Photopolymer Layer**

Available Sizes:

A-0	(A)	33.1" x 46.8"	10 Sheets / Case
A-1	(S)	23.4" x 33.1"	10 Sheets / Case
A-2	(S)	16.5" x 23.4"	20 Sheets / Case
A-3	(C)	11.7" x 16.5"	20 Sheets / Case
A-4	(C)	8.3" x 11.7"	20 Sheets / Case

Terms: Sizes Subject to Availability • Prices Quoted are Discounted & Based on Account Payables Status • Broken Cases Revert to List Price
25% Restocking Fee • Returns Require RMA Number Issued by Jet USA • (C) Converting Fee Applies • Prices Subject to Change

Specifications:

Thickness:	.037" / 0.94 mm
Face Relief:	.027" / 0.69 mm • PVA (Polyvinyl Alcohol)
Substrate:	.010" / 0.25 mm • Steel Base
Durometer:	60-62° Shore D Hardness
Surface Texture:	Matte

Processing:

Main Exposure:	2:00 - 4:00 Minutes @ 720 mj/cm (350 nm)
Shoulder Angle:	25 - 30°
Resolution (inches/inches):	175 @ 3%
Minimum Isolated Dot (um):	200
Maximum Isolated Dot (um):	40
21 Step Exposure Scale:	13-15
Washout:	< 5:00 Minute
Bath Temperature:	< 23° C / 72° F
Dry:	10:00 - 15:00 Minutes in Convection Dryer
Temperature:	65° C / 149° F
Post Exposure:	5:00 Minutes

Effluent Data: .0025 Square Meter of Jet Letterpress Series Plate in ONE LITER of water.

PH = 6.0	COD = 1941	BOD = 44 Biochemical Demand	
<u>Unit</u>	<u>MG / LITER</u>	<u>Unit</u>	<u>MG / LITER</u>
F - Fluoride	Less than 0.1	Cu - Copper	0.07
Hq - Mercury	Less than 0.0005	Zn - Zinc	0.04
Co - Cobalt	Less than 0.01	Mn - Manganese	Less than 0.01
Pb - Lead	Less than 0.05		

*Note: You may filter waste water before discharging into local sewer. Use a Sub-Micron mesh filter.
Dry filtered waste and dispose in refuse. Consult Local Authorities for Regulations in your Area.*

1116 MacDade Blvd. • P.O. Box 1387 • Collingdale, PA 19023
(800) 528-1153 • (610) 461-5861 • Fax: (888) 528-1153 • info@jetusa.com • www.jetusa.com

